for

# SMAPPER GARDEN TRACTOR

#8-0199 #8-0299 #8-0499 54"

### MOWER ATTACHME

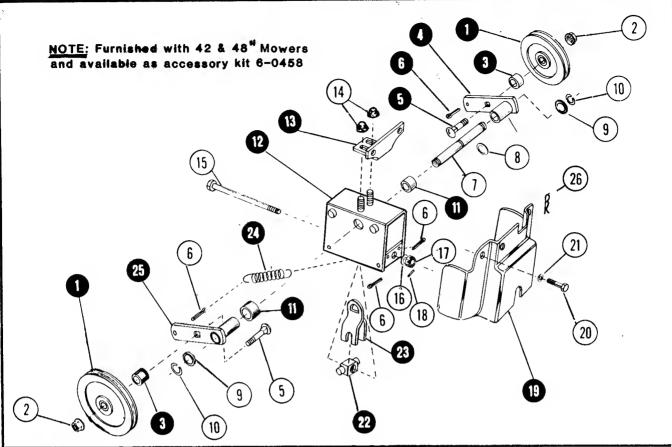
IT IS THE POLICY OF SNAPPER POWER EQUIPMENT TO IMPROVE ITS PRODUCTS WHENEVER IT IS POSSIBLE AND PRACTICAL TO DO SO. WE RESERVE THE RIGHT TO MAKE CHANGES OR ADD IMPROVEMENTS AT ANY TIME WITHOUT INCURRING ANY OBLIGATION TO MAKE SUCH CHANGES ON PRODUCTS MANUFACTURED PREVIOUSLY.

McDonough, Georgia 30253 A Division of Fugua Industries

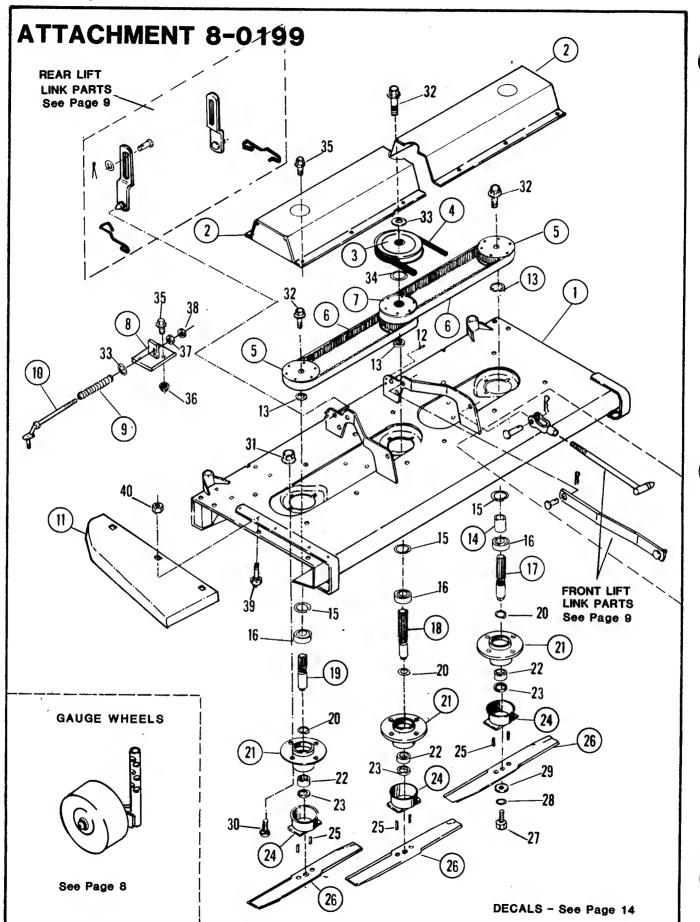
#### INDEX - MAIN COMPONENTS

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DRIVE, Mower ''Mule''	3	3	(NOT USED)
GAUGE-WHEELS GEAR BOX	8 (NOT USED)	8 (NOT USED)	8 12-13
HOUSING, Mower (Deck)	. 4-5	6 - 7	10-11
LINKS, Mower Litt	9	9	9
PINS, Blade Shear	4 - 5	6 - 7	10-11
ULLEY, Drive Belt	4 - 5	6 - 7	(NOT USED)
ULLEYS, Timing Belt	4 - 5	6 - 7	10-11
ULLEY, Mule Drive Idler	3	3	(NOT USED)
PINDLES, Blade	4 - 5	6 - 7	10-11
NIVERSAL(U) JOINT	(NOT USED)	(NOT USED)	12-13
SARDEN TRACTOR	2		

#### 42 & 48" MOWER (Mule) DRIVE

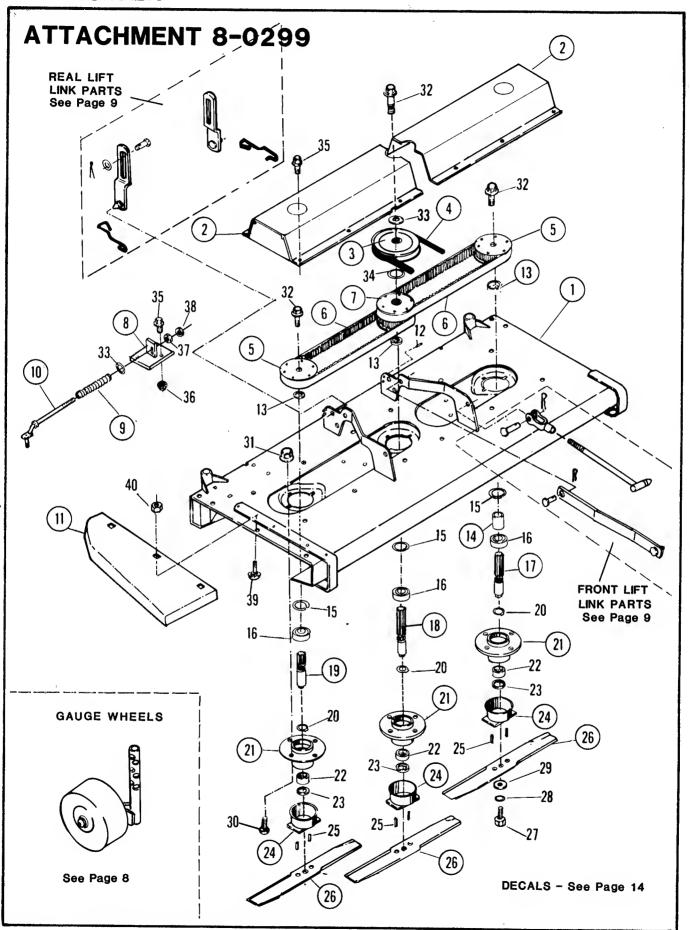


ITEM	PART NO.	DESCRIPTION	
1	1-8274	PULLEY, IDLER	
2 3	9-0619	NUT, 1/2C FLANGE LOCK	
3	2-7506	SPACER, PULLEY	
4	4-7741	ARM, IDLER PULLEY LEFT SIDE	
5	9-0618	BOLT, 1/2C X 2 CARRIAGE	
6	9-0616	COTTER-PIN, $1/4 \times 3/4$	
7	2-7508	SHAFT, PULLEY RETAINER	
8	1-8272	WASHER, 17/32 x 7/8 x 5/64	
9	1-2695	SHIM, .009011"	
10	1-2696	RING, SHAFT RETAINER	
11	2-7504	SPACER, IDLER ARM PULLEY	
ຸ 12	4-9823	FRAME, IMPLEMENT DRIVE	
13	3-9624	BRACKET, MOUNTING	
14	9-0613	NUT, 3/8C FLANGE LOCK	
15	2-7503	BOLT, 3/8C HEX DRILLED	
16	9-0122	WASHER, 3/8 FLAT	
17	9-0617	NUT, 3/8C HEX SLOTTED	
18	1-2694	PIN, SPIROL 3/32 x 9/16	
19	1-9532	COVER, IMPLEMENT DRIVE	
20	9-0581	BOLT, 5/16C x 7/8 HEX	
21	9-0188	WASHER, 5/16 FLAT	
22	2-7507	TRUNNION, PULLEY ADJUSTER	
23	4-7742	BRACKET, ADJUSTER	
24	1-8273	SPRING, IDLER PULLEY TENSION	
25	4-7740	ARM, IDLER PULLEY RIGHT SIDE	
26	1-2672	HAIR-PIN CLIP	
			MOWERS

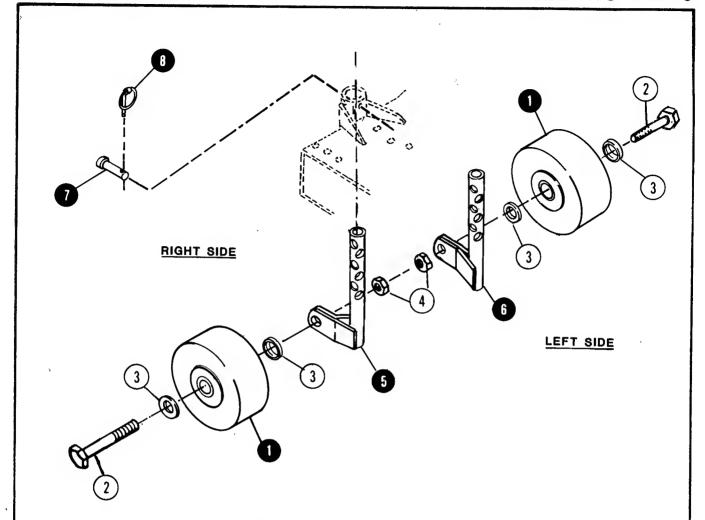


4-9895 4-9631 4-9652 1-9581 5-9574 1-9580 5-9573 4-9628 1-8345 4-9621 3-9904 1-2801 2-7560 2-7561 1-2800 1-9572 2-9528 2-9527	MOWER HOUSING COVER, TIMING BELT PULLEY, MOWER DRIVE BELT DRIVE PULLEY, TIMING BELT - RIGHT & LEFT SIDE BELT, DECK BLADE TIMING PULLEY, CENTER TIMING BELT BRACKET, BELT ADJUSTING SPRING, BELT ADJUSTER ROD, BELT ADJUSTING CHUTE, MOWER SIDE DISCHARGE PIN, SPIROL SPACER, PULLEY SPACER, LEFT SIDE PULLEY RING, RETAINING BEARING, BALL SHAFT, LEFT SIDE SPINDLE
4-9652 1-9581 5-9574 1-9580 5-9573 4-9628 1-8345 4-9621 3-9904 1-2801 2-7560 2-7561 1-2800 1-9572 2-9528 2-9527	PULLEY, MOWER DRIVE BELT DRIVE PULLEY, TIMING BELT - RIGHT & LEFT SIDE BELT, DECK BLADE TIMING PULLEY, CENTER TIMING BELT BRACKET, BELT ADJUSTING SPRING, BELT ADJUSTER ROD, BELT ADJUSTING CHUTE, MOWER SIDE DISCHARGE PIN, SPIROL SPACER, PULLEY SPACER, LEFT SIDE PULLEY RING, RETAINING BEARING, BALL
1-9581 5-9574 1-9580 5-9573 4-9628 1-8345 4-9621 3-9904 1-2801 2-7560 2-7561 1-2800 1-9572 2-9528 2-9527	BELT DRIVE PULLEY, TIMING BELT - RIGHT & LEFT SIDE BELT, DECK BLADE TIMING PULLEY, CENTER TIMING BELT BRACKET, BELT ADJUSTING SPRING, BELT ADJUSTER ROD, BELT ADJUSTING CHUTE, MOWER SIDE DISCHARGE PIN, SPIROL SPACER, PULLEY SPACER, LEFT SIDE PULLEY RING, RETAINING BEARING, BALL
5-9574 1-9580 5-9573 4-9628 1-8345 4-9621 3-9904 1-2801 2-7560 2-7561 1-2800 1-9572 2-9528 2-9527	PULLEY, TIMING BELT - RIGHT & LEFT SIDE BELT, DECK BLADE TIMING PULLEY, CENTER TIMING BELT BRACKET, BELT ADJUSTING SPRING, BELT ADJUSTER ROD, BELT ADJUSTING CHUTE, MOWER SIDE DISCHARGE PIN, SPIROL SPACER, PULLEY SPACER, LEFT SIDE PULLEY RING, RETAINING BEARING, BALL
1-9580 5-9573 4-9628 1-8345 4-9621 3-9904 1-2801 2-7560 2-7561 1-2800 1-9572 2-9528 2-9527	BELT, DECK BLADE TIMING PULLEY, CENTER TIMING BELT BRACKET, BELT ADJUSTING SPRING, BELT ADJUSTER ROD, BELT ADJUSTING CHUTE, MOWER SIDE DISCHARGE PIN, SPIROL SPACER, PULLEY SPACER, LEFT SIDE PULLEY RING, RETAINING BEARING, BALL
5-9573 4-9628 1-8345 4-9621 3-9904 1-2801 2-7560 2-7561 1-2800 1-9572 2-9528 2-9527	PULLEY, CENTER TIMING BELT BRACKET, BELT ADJUSTING SPRING, BELT ADJUSTER ROD, BELT ADJUSTING CHUTE, MOWER SIDE DISCHARGE PIN, SPIROL SPACER, PULLEY SPACER, LEFT SIDE PULLEY RING, RETAINING BEARING, BALL
4-9628 1-8345 4-9621 3-9904 1-2801 2-7560 2-7561 1-2800 1-9572 2-9528 2-9527	BRACKET, BELT ADJUSTING SPRING, BELT ADJUSTER ROD, BELT ADJUSTING CHUTE, MOWER SIDE DISCHARGE PIN, SPIROL SPACER, PULLEY SPACER, LEFT SIDE PULLEY RING, RETAINING BEARING, BALL
1-8345 4-9621 3-9904 1-2801 2-7560 2-7561 1-2800 1-9572 2-9528 2-9527	SPRING, BELT ADJUSTER ROD, BELT ADJUSTING CHUTE, MOWER SIDE DISCHARGE PIN, SPIROL SPACER, PULLEY SPACER, LEFT SIDE PULLEY RING, RETAINING BEARING, BALL
4-9621 3-9904 1-2801 2-7560 2-7561 1-2800 1-9572 2-9528 2-9527	ROD, BELT ADJUSTING CHUTE, MOWER SIDE DISCHARGE PIN, SPIROL SPACER, PULLEY SPACER, LEFT SIDE PULLEY RING, RETAINING BEARING, BALL
3-9904 1-2801 2-7560 2-7561 1-2800 1-9572 2-9528 2-9527	CHUTE, MOWER SIDE DISCHARGE PIN, SPIROL SPACER, PULLEY SPACER, LEFT SIDE PULLEY RING, RETAINING BEARING, BALL
1-2801 2-7560 2-7561 1-2800 1-9572 2-9528 2-9527	PIN, SPIROL SPACER, PULLEY SPACER, LEFT SIDE PULLEY RING, RETAINING BEARING, BALL
2-7560 2-7561 1-2800 1-9572 2-9528 2-9527	SPACER, PULLEY SPACER, LEFT SIDE PULLEY RING, RETAINING BEARING, BALL
2-7561 1-2800 1-9572 2-9528 2-9527	SPACER, LEFT SIDE PULLEY RING, RETAINING BEARING, BALL
1-2800 1-9572 2-9528 2-9527	RING, RETAINING BEARING, BALL
1-9572 2-9528 2-9527	RING, RETAINING BEARING, BALL
1-9572 2-9528 2-9527	BEARING, BALL
2-9528 2-9527	•
2-9527	
	SHAFT, CENTER SPINDLE
2-9526	SHAFT, RIGHT SIDE SPINDLE
	RING, RETAINING
	HOUSING, SPINDLE
1	BEARING, NEEDLE
	SEAL, OIL
	MOUNTING, CUTTING BLADE
	PIN, BLADE MOUNTING SHEAR
	BLADE MOWER CUTTING
	BOLT, $1/2C \times 1-1/4$ HEX HEAD
	WASHER, 1/2 SPLIT LOCK
	WASHER, BLADE TO SPINDLE CONE
	BOLT, 3/8C x 1-1/8 CARRIAGE
	NUT, 3/8C HEX FLANGE LOCK
	BOLT, 3/8C x 1 HEX FLANGE LOCK
	WASHER, 3/8 FLAT
3	SHIM, .030" (AS REQUIRED)
3-2030	SHIM, .060" (AS REQUIRED)
	BOLT, 5/16C x 3/4 HEX FLANGE LOCK
	NUT, 5/16C HEX FLANGE LOGK
	NUT, 3/8C HEX
3	NUT, 3/8C HALF HEX
1	BOLT, 1/4C x 3/8 CARRIAGE
	NUT, 1/4C HEX FLANGE LOCK
. 3333	
	2-9526 1-8344 1-9586 1-8410 1-9643 4-7757 1-2799 1-9879 9-0491 9-0254 1-8341 9-0664 9-0613 9-0582 9-0122 3-2031 3-2030 9-0595 9-0585 9-05666 9-0666 9-0583

#### 48" MOWER



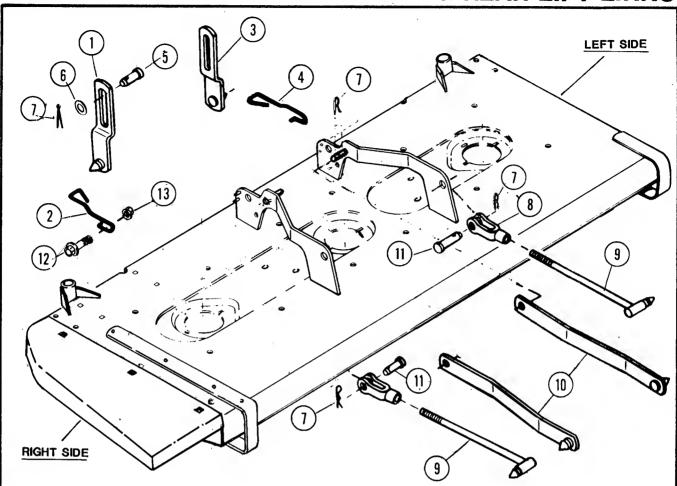
ITEM	PART NO.	DESCRIPTION
1	4-9874	MOWER HOUSING
2	4-9624	COVER, TIMING BELT
3	4-9653	PULLEY, MOWER DRIVE
4	1-9581	BELT, MULE DRIVE
5	5-9574	PULLEY, TIMING BELT - RIGHT & LEFT SIDE
6	1-9594	BELT, DECK BLADE TIMING
7	5-9573	PULLEY, CENTER TIMING BELT
8	4-9628	BRACKET, BELT ADJUSTING
9	1-8345	SPRING, BELT ADJUSTER
10	4-9621	ROD, BELT ADJUSTING
11	3-9897	CHUTE, MOWER SIDE DISCHARGE
12	1-2801	PIN, SPIROL
13	2-7560	SPACER, PULLEY
14	2-7561	SPACER, LEFT SIDE PULLEY
15	1-2800	RING, RETAINING
16	1-9572	BEARING, BALL
17	2-9528	SHAFT, LEFT SIDE SPINDLE
18	2-9527	SHAFT, CENTER SPINDLE
19	2-9526	SHAFT, RIGHT SIDE SPINDLE
20	1-8344	RING, RETAINING
21	1-9586	HOUSING, SPINDLE
22	1-8410	BEARING, NEEDLE
23	1-9643	SEAL, OIL
24	4-7757	MOUNTING, CUTTING BLADE
25	1-2799	PIN, BLADE MOUNTING SHEAR
26	1-9880	BLADE, MOWER CUTTING
27	9-0491	BOLT, 1/2 x 1-1/4 HEX HEAD
28	9-0254	WASHER, 1/2 SPLIT LOCK
26 29	1-8341	WASHER, BLADE TO SPINDLE CONE
<b>3</b> 0	9-0664	BOLT, 3/8C × 1-1/8 CARRIAGE
	9-0613	NUT, 3/8C HEX FLANGE LOCK
31	9-0513	BOLT, 3/8C x 1 HEX FLANGE LOCK
32	I .	WASHER, 3/8 FLAT
33 24	9-0122	SHIM, .030" (AS REQUIRED)
34	3-2031	1
· <del>-</del>	3-2030	SHIM, .060" (AS REQUIRED)
35	9-0595	NUT, 5/16C HEX FLANGE LOCK
36	9-0585	NUT, 5/16C HEX FLANGE LOCK
37	9-0504	NUT, 3/8C HEX
38	9-0665	NUT, 3/8C HALF HEX
39	9-0666	BOLT, 1/4C × 3/8 CARRIAGE
40	9-0583	NUT, 1/4C HEX FLANGE LOCK
,		



1 1-8445 WHEEL, GAUGE (ALL MOWERS) 2 9-0748 BOLT, 1/2C x 3-1/2 HEX HEAD	
- John John Jacks 1/2 Her Herb	
3 1-8348 CUP-WASHER, GAUGE WHEEL	
4 9-0258 NUT, 1/2C HEX	
5 4-9861 SPINDLE, WHEEL - RIGHT SIDE (FOR 42" & 4 - 9870 SPINDLE, WHEEL - RIGHT SIDE (FOR 54" MC	48" MOWER) OWERS)
6 4-9860 SPINDLE, WHEEL - LEFT SIDE (FOR 42" & 48" - 4-9866 SPINDLE, WHEEL - LEFT SIDE (FOR 54" MOW	MOWERS) (ERS)
7 1-3323 CLEVIS-PIN, GAUGE WHEEL ADJUSTING	
8 1-8339 PIN, KLIK	

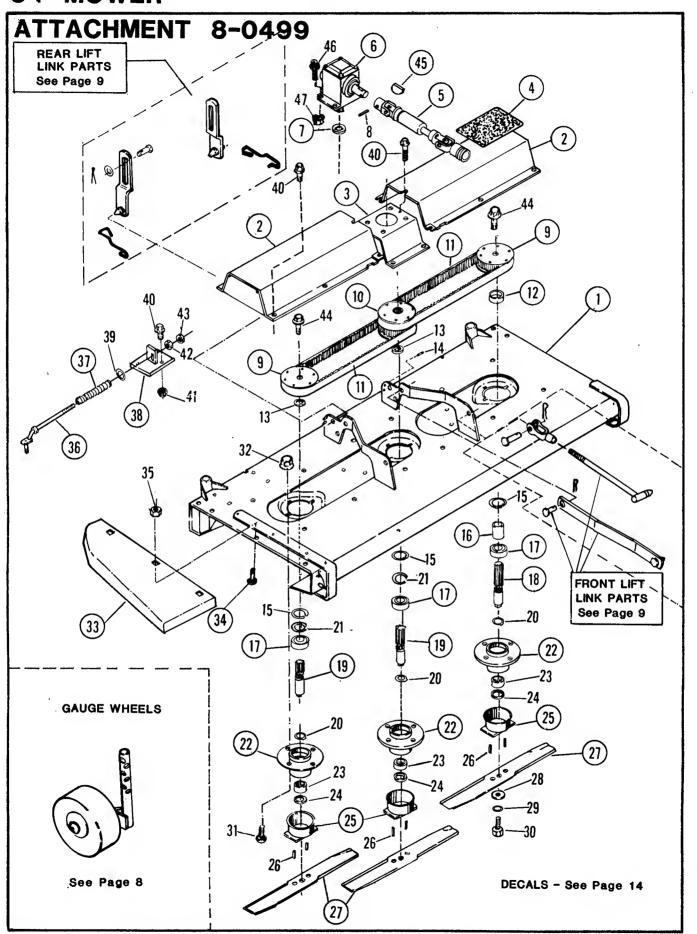
#### **ALL MOWERS**

#### FRONT & REAR LIFT LINKS



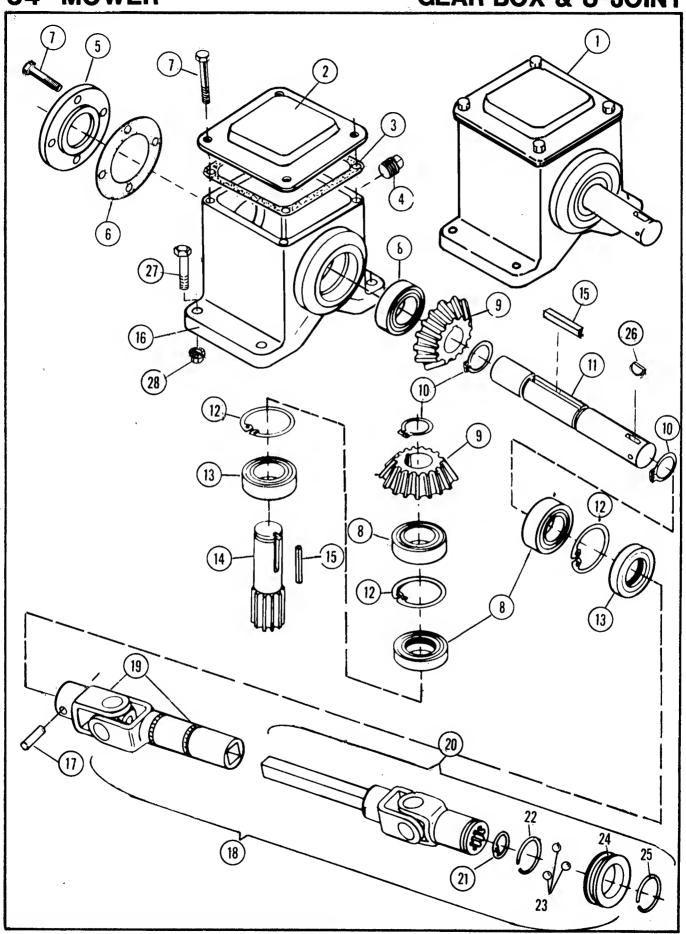
ITEM	PART NO.	DESCRIPTION
1	4-9626	LINK, RIGHT REAR LIFT (42 & 48" MOWERS)
-	4-9620	LINK, RIGHT REAR LIFT (54" MOWERS)
2	1-9589	SPRING, RIGHT LINK TO BRACKET (42 & 48" MOWERS)
-	1-8354	SPRING, RIGHT LINK TO BRACKET (54" MOWERS)
3	4-9626	LINK, LEFT REAR LIFT (42 & 48" MOWERS)
-	4-9622	LINK, LEFT REAR LIFT (54" MOWERS)
4	1-9588	SPRING, LEFT LINK TO BRACKET (42 & 48" MOWERS)
-	1-8354	SPRING, LEFT LINK TO BRACKET (54" MOWERS)
5	1-2802	PIN, LINK TO SHAFT CLEVIS
6	9-0250	WASHER, 1/2" FLAT
7	1-2714	PIN, HAIR CLIP
8	1-2806	YOKE, FRONT LIFT LINK ADJUSTING
9	4-9625	LINK, FRONT LIFT (42 & 48" MOWERS)
-	4-9617	LINK, FRONT LIFT (54" MOWERS)
10	4-9867	LINK, CENTER LIFT (42 & 48" MOWERS)
-	4-9618	LINK, FRONT LIFT (54" MOWERS)
11	1-2803	PIN, YOKE TO MOWER BASE
12	9-0604	BOLT, 1/4C × 7/8 HEX FLANGE LOCK
13	9-0583	NUT, 1/4C HEX FLANGE LOCK

#### 54" MOWER



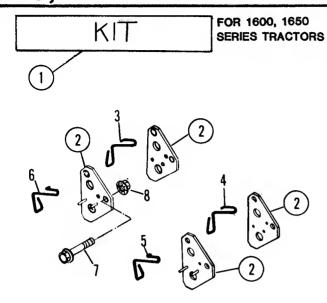
### 54" MOWER

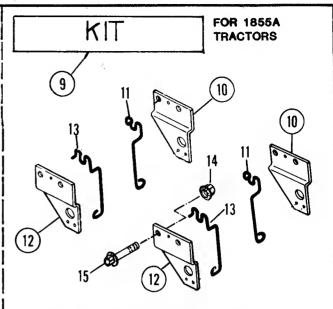
	ITEM	PART NO.	DESCRIPTION
	1	4-9868	MOWER HOUSING
	2	4-9619	COVER, TIMING BELT (RIGHT & LEFT SIDE)
	3	4-9855	SUPPORT, GEAR BOX
	4	1-9601	TREAD, STEP
	5	1-9882	UNIVERSAL - JOINT ASSEMBLY (SEE PAGES 12 & 13)
	6	5-9036	GEAR-BOX ASSEMBLY (SEE PAGES 12 & 13)
	7	2-9530	SPACER, SPLINED
	8	1-2834	PIN, GROOVE 1/4 x 1-3/4
	9	5-9574	PULLEY, TIMING BELT (RIGHT & LEFT SIDE)
	10	5-9573	PULLEY, TIMING BELT CENTER
	11	1-9578	BELT, DECK BLADE TIMING
	12	2-7560	SPACER, LEFT SIDE PULLEY
	13	2-7567	SPACER, RIGHT SIDE & CENTER PULLEY
	14	1-2801	PIN, HOUSING SPIROL
	15	1-2800	RING, RETAINING
	16	2-7561	SPACER, LEFT SIDE PULLEY (LOWER)
,	17	1-9572	BEARING, BALL ×
	18	2-9544	SHAFT, LEFT SIDE SPINDLE (6" LONG)
	19	2-9533	SHAFT, CENTER & RIGHT SIDE SPINDLE (4-3/4" LONG)
	20	1-8344	RING, RETAINING
	21	1-2833	RING, RETAINING
	22	1-9586	HOUSING, SPINDLE
	23	1-8410	BEARING, NEEDLE
	24	1-9643	SEAL, OIL
	25	4-7757	MOUNTING, CUTTING BLADE
	26	1-2799	PIN, BLADE MOUNTING (SHEAR)
	27	1-9883	BLADE, MOWER CUTTING
	28	1-8341	WASHER, BLADE TO SPINDLE CONE
	29	9-0254	WASHER, 1/2 SPLIT LOCK
	30	9-0491	BOLT, 1/2C X 1–1/4 HEX HEAD
	31	9-0664	BOLT, 3/8C x 1-1/8 CARRIAGE
	32	9-0613	NUT, 3/8C HEX FLANGE LOCK
	33	3-9881	CHUTE, MOWER SIDE DISCHARGE
	34	9-0666	BOLT, 1/4C × 3/8 CARRIAGE
	35	9-0583	NUT, 1/4C HEX FLANGE LOCK
	36	4-9621	ROD, BELT ADJUSTING
	37	1-8345	SPRING, BELT ADJUSTER.
	38	4-9628	BRACKET, BELT ADJUSTING
	39	9-0122	WASHER, 3/8 FLAT
	40	9-0595	BOLT, 5/16C x 3/4 HEX FLANGE LOCK
	41	9-0585	NUT, 5/16C HEX FLANGE LOCK
	42	9-0504	NUT, 3/8C HEX
	43	9-0665	NUT, 3/8C HALF HEX
	44	9-0582	BOLT, 3/8C x 1 HEX FLANGE LOCK
	45	1-2684	KEY, WOODRUFF
	46	9-0587	BOLT, 3/8-16 x 1-1/4 HEX HEAD
	47	9-0613	NUT, 3/8-16 HEX FLANGE LOCK



,			54 MOWER
IT	EM	PART NO.	DESCRIPTION
	1	5-0936	GEAR BOX ASSEMBLY (INCLUDES ITEMS 2 THRU 16)
	2	3-7869	COVER GEAR ROY (TOP)
	3	1-8329	GASKET, COVER
	4	1-2832	PLUG, 1/2" P.T.
	5	1-8352	COVER, GEAR BOX (SIDE)
	6	3-7870	SHIM, SIDE COVER (AS REQUIRED)
	7	9-0580	BOLT, 1/4C x 3/4 HEX HEAD (8)
	8	1-2828	BEARING, BALL (4)
	9	1-9597	PINION-GEAR (2)
	10 11	1-2829	RING, RETAINING (3)
	12	2-1816	SHAFT, GEAR BOX INPUT
	13	1-2827 1-9598	RING, RETAINING (3)
	14	2-9531	SEAL, OIL (2)
	15	1-2830	SHAFT, GEAR BOX OUTPUT
	16	1-9881	KEY, STRAIGHT
v	17		HOUSING, GEAR BOX
		1-2834	PIN, GROOVE 1/4 x 1-3/4
	18	1-9882	UNIVERSAL JOINT ASSEMBLY (INCLUDES ITEMS 19 THRU 25)
	19	1-3829	JOINT & TUBE ASSEMBLY
	20 21	1-3827	JOINT & SHAFT ASSEMBLY (INCLUDES ITEMS 21 THRU 25)
	22	1-3828	RING, RETAINING
	23	1-8361 1-2854	RING, SPRING RETAINING
	24	1-9609	BALL, 3/8" DIAMETER (3)
	25	1-8362	COLLAR, LOCK RING, RETAINING
		. 0002	KING, KLIMINING
	26	1-2684	KEY, WOODRUFF
	27	9-0587	BOLT, 3/8-16 x 1-1/4 HEX HEAD
	28	9-0613	NUT, 3/8-16 HEX FLANGE LOCK
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#### KITS, MID-MOUNT IMPLEMENT BRACKET





NOTE: MOUNTING BRACKETS FURNISHED ON TRACTORS BUT ALSO AVAILABLE IN KIT FORM

ITEM	PART NO.	DESCRIPTION
1 2 3 4 5 6 7 8	6-0448 5-9554 1-9591 1-9593 1-9590 1-9592 9-0661 9-0585	KIT, IMPLEMENT MTG. (INCLUDES ITEMS 2 THRU 8) BRACKET, LINK PIVOT (4) SPRING, LEFT REAR SPRING, LEFT FRONT SPRING, RIGHT FRONT SPRING, RIGHT REAR BOLT, 5/16-18 x 1 HEX FLANGE LOCK (8) NUT, 5/16-18 HEX LOCK (8)
9 10 11 12 13 14 15	6-0453 5-9549 1-9599 5-9550 1-9600 9-0587 9-0613	KIT, IMPLEMENT MTG. (INCLUDES ITEMS 10 THRU 15)  BRACKET, LEFT SIDE LINK PIVOT (2)  SPRING, LEFT SIDE (2)  BRACKET, RIGHT SIDE LINK PIVOT (2)  SPRING, RIGHT SIDE (2)  BOLT, 3/8-16 x 1-1/4 HEX HEAD (8)  NUT, 3/8-16 HEX FLANGE LOCK (8)

#### **DECALS**



- . ROTATING BLADES
- KEEP HANDS AND FEET FROM UNDER MOWER
- KEEP DEFLECTOR IN PLACE WHEN MOWER IS OPERATING

#1-8338



ROTATING BLADES KEEP HANDS AND FEET FROM UNDER MOWER

#1-9582

NOTES		 	`			
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**Parts Manual for** 

## SNAPPER

**GARDEN TRACTOR MOWER ATTACHMENTS** 

#### **SNAPPER POWER EQUIPMENT**

McDonough, Georgia 30253

A Division of Fuqua Industries